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D205-564-011
Job Sheet 184788



Part No: D205-564-011

Job Qty: 5 ea

Part Name: Bell Medium Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 27 IPP F 00.01.20 Changed pick list, MPP 2019, CHG006 EC IPP Rev:G 06-08-28 As per Rev E JLM IPP Rev:H 08-01-11 Added Step #2 JLM Verified BY:EC IPP Rev:I 08-10-01 New Manufacturing Method JLM Verf By:EC IPP REV:J 15.06.05 as per ecn15-574/chg009 DD VERF:JLM

Ship Via:

450

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 17 2018
110	Packaging	5 pcs	11/16/18	11/16/18	0.00	0.00	Packaging1-2		NOV 17 2018
120	QC	5 pcs	11/16/18	11/16/18	0.00	0.00	QC4		NOV 17 2018
130	Packaging	5 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-1		NOV 17 2018
135	DC	5 pcs	11/16/18	11/16/18	0.00	0.00	DC		NOV 17 2018
140	QC21-FG	5 Ea	11/16/18	11/16/18	0.00	0.00	QC21		NOV 17 2018

Part Op 130 - Identify and pack for shipping as per PPP D205-564-011 LOCATION: FG015
Descriptions: 135 - Photocopy blue file and type labels per PPP D205-564-011 CHG009

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-15A	Bolt	100 Ea (20 ea)	90-Start up Operation	5107730
D2274	Radius Block	100 Ea (20 ea)	90-Start up Operation	5127435
D2521	Individual Bearpaw	10 Ea (2 ea)	90-Start up Operation	5119276
D2529	Washer	100 Ea (20 ea)	90-Start up Operation	5033981
D3544-041	Clamp	20 Ea (4 ea)	90-Start up Operation	5103813
D4060-1	Ski Clamp, Top	40 Ea (8 ea)	90-Start up Operation	5033112
D4061-1	Ski Cushion	40 Ea (8 ea)	90-Start up Operation	5104383
MS21042L4	Nut	100 Ea (20 ea)	90-Start up Operation	508594
NAS1149D0463J	Washer	100 Ea (20 ea)	90-Start up Operation	5153230



Container No: S126849



Part: D205-564-011

Job No: 184788

Serial No/Batch: S126849

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-42 Issue 4, FAA STC SR005711

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LAS VEGAS
NOV 3 1958

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-15A	100	323	0
	D2274	100	70	0
	D2521	10	16	0
	D2529	100	928	0
	D3544-041	20	37	0
	D4060-1	40	43	0
	D4061-1	40	258	0
	MS21042L4	100	3,223	0
	NAS1149D0463J	100	4,111	0
Part Specifications				
Specifications could not be found.				

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5.0 PARTS LISTS

Note: Additional fasteners may be included depending on the configuration being installed.

5.1 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard Wearplates)

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D205-564-011	BEARPAW INSTALLATION
	X		D205-564-013	BEARPAW SKI INSTALLATION
		X	D205-564-015	SKI UPGRADE KIT
20	52	36	D2274	RADIUS BLOCK
2	2		D2521	BEARPAW
20	12	12	D2529	WASHER
4			D3544-041	CLAMP
	2	2	D3795-1	SKI FWD SECTION
	2	2	D3795-3	SKI MID SECTION
	2	2	D3796-041	FWD WEARPLATE
	2	2	D3796-043	AFT WEARPLATE
8	26	18	D4060-1	CLAMP (REPLACES D2947)
8	26	18	D4061-1	CUSHION (REPLACES D2182B055)
	8	8	AN4-12A	BOLT
20			AN4-15A	BOLT
	52	52	AN4-20A	BOLT
20	52	32	NAS1149D0463J	WASHERS (OR AN960JD416)
	8	8	AN970-4	WASHER
20	60	40	MS21042L4	NUT (OR MS21042-4)

5.2 Parts List Bearpaw Installation

(For Skidtubes equipped with Standard and Training Wearplates)

Qty -111	Part Number	Description
X	D205-564-111	BEARPAW INSTALLATION
20	D2274	RADIUS BLOCK
20	D2529	WASHER
4	D3544-041	CLAMP
6	D4060-7	CLAMP
2	D4060-9	AFT BEARPAW CLAMP
8	D4061-1	CUSHION
2	D5423-1	BEARPAW
16	AN4-20A	BOLT
20	AN4-22A	BOLT
20	NAS1149D0463J	WASHERS (OR AN960JD416)
20	MS21042L4	NUT (OR MS21042-4)

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Revision: I

Date: 16.10.05

REFERENCE ONLY

1800-1800

1800-1800

Change Record

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Part Number: D205-564-011

Description: BEARPAW INSTALLATION

CHG #	DATE	BY	RELEVANT DOCUMENTS	ECN #
002	98.08.06	KE	D205-564 REV C, DSI 9108 REV A, D2771 REV A	
			D2182B060, D2274, D2521, D2522, D2529 (SS BOLT DESIGN)	
003	99.03.03	KE	D205-564 REV B	
			D2182B060 REV C, D2274, D2521, D2522, D2529 (BACK TO AN4 BOLTS	
			BUT w/ C'BORE ON TOP AND BOTTOM OF BEARPAW	
004	99.03.03	KE	SAME AS CHG 003 BUT w/ DEO 9143 REV A (NO TOP C'BORE	
			ON BEARPAW)	
005	99.11.01	KE	DR-D205-564 REV E, D205-564 REV B, DSI 9050 REV A, DSI 9058 REV D	
			DSI 9171 REV A, DEO 9143 REV A, D2182B060, D2521, D2529,	
			D2522-074 REV E, AN4-17A, AN960JD416, MS21042L4 (SAME AS CHG004	
			BUT w/ SHORTER CLAMP AND LONGER BOLTS PER DSI 9171)	
006	00.01.06	DS	D205-564 REV C (CHANGE TO D2946 CLAMPS & AN4-15A BOLTS)	
007	06.08.28	KJ	D205-564 REV E	
008	06.12.22	KJ	WAS K10015 CHG 002	
009	15.06.04	KJ	ICA-D205-564 REV 3, D4060 REV B, D4061 REV C	15-574

